PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file P005271-PCT	FOR FURTHER	RACTION	See Form PCT/IPEA#16		
International application PCT/BR2004/00006	···	date (day/month/year)	Priority date (day/month/year) 22.05.2003		
International Patent Clas F04B49/10, F04B49	sification (IPC) or national classification a	ind IPC	•		
Applicant EMPRESSA BRAS	ILEIRA DE COMPRESSORES S	Aet al.			
This report is the Authority under	e international preliminary examination Article 35 and transmitted to the appl	on report, established by th icant according to Article 3	sis International Preliminary Examining 36.		
2. This REPORT of	2. This REPORT consists of a total of 5 sheets, including this cover sheet.				
3. This report is als	3. This report is also accompanied by ANNEXES, comprising:				
1	a. Sent to the applicant and to the International Bureau) a total of 3 sheets, as follows:				
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).					
beyo	ts which supersede earlier sheets, b nd the disclosure in the international plemental Box.	ut which this Authority cons application as filed, as ind	siders contain an amendment that goes licated in item 4 of Box No. I and the		
sequence	he International Bureau only) a total e listing and/or tables related thereto, ting to Sequence Listing (see Sectio	in computer readable form	er of electronic carrier(s)) , containing a nonly, as indicated in the Supplemental notructions).		
4. This report contr	ains indications relating to the followi	ng items:			
⊠ Box No. I	Basis of the opinion				
☐ Box No. II	Priority		!		
☐ Box No. III	Non-establishment of opinion with	regard to novelty, inventive	step and industrial applicability		
☐ Box No. IV	Lack of unity of invention				
⊠ Box No. V	Reasoned statement under Article applicability; citations and explanat	35(2) with regard to novelt ions supporting such state	y, inventive step or industrial ment		
☐ Box No. VI	Certain documents cited				
☐ Box No. VII	Certain defects in the international				
☐ Box No. VIII	Certain observations on the interna	tional application			
Date of submission of the	edemand	Date of completion of the	nis report		
		· ·	·		
22.03.2005		26.07.2005	ļ		
Name and mailing address of the international		Authorized Officer	Man Primage		
preliminary examining authority: European Patent Office D-80298 Munich D-80298 Munich		Gnüchtel, F			
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/BR2004/000068

IAP20 Rec'd PCT/PTO 21 NOV 2005

_	Box No. I Basis of the repo	ort		
With regard to the language, filed, unless otherwise indicat		his report is based on the international application in the language in which it was dunder this item.		
	☐ This report is based on tra which is the language of a	inslations from the original language into the following language, translation furnished for the purposes of:		
	publication of the internal	nder Rules 12.3 and 23.1(b)) national application (under Rule 12.4) y examination (under Rules 55.2 and/or 55.3)		
2.		of the international application, this report is based on (replacement sheets which reiving Office in response to an invitation under Article 14 are referred to in this are not annexed to this report):		
	Description, Pages			
	1, 2, 4-10	as originally filed		
	3	received on 06.04.2005 with letter of 22.03.2005		
	Claims, Numbers			
	1-5, 6(part)	as originally filed		
	6(part), 7-18	received on 06.04.2005 with letter of 22.03.2005		
	Drawings, Sheets			
	1/5-5/5	as originally filed		
	☐ a sequence listing and/or a	any related table(s) - see Supplemental Box Relating to Sequence Listing		
3.	☐ The amendments have res	The amendments have resulted in the cancellation of:		
	the description, pages			
	☐ the claims, Nos.	□ the claims, Nos. □ the drawings, sheets/figs		
	☐ the sequence listing (specify):			
	☐ any table(s) related to s	equence listing (specify):		
4.	This report has been established as if (some of) the amendments annexed to this report and listed below ad not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the upplemental Box (Rule 70.2(c)).			
	☐ the description, pages			
	the claims, Nos.the drawings, sheets/light	e e		
	☐ the sequence listing (sp	ecify):		
	☐ any table(s) related to s	equence listing (specify):		
	* If item 4 applies, se	ome or all of these sheets may be marked "superseded."		

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/BR2004/000068

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Yes: Claims 1-18

No: Claims

Inventive step (IS) Yes: Claims 1-18

No: Claims

Industrial applicability (IA) Yes: Claims 1-18

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

Re Item V.

V.1 The following documents are referred to in this report:

D1: EP 1 143 146 A (BOC GROUP PLC)

D2: US Patent 3,766,747 (LENNOX INDUSTRIES INC.)

v.2 Document D1, which is considered to represent the most relevant state of the art, discloses a sensor assembly measuring accelerations and vibrations of a fluid pump, said sensor assembly having the technical features as defined in the preamble of independent claim 1.

From this, the subject-matter of independent claim 1 differs essentially in that the accelerometer is associated to a bias circuit, the accelerometer configuring first and second acceleration transducers. The subject-matter of claim 1 is therefore novel (Article 33(2) PCT).

The technical problem to be solved by the distinguishing technical features is regarded as the prevention of impact problems in pumps resulting e.g. from variations in the fluid charges, feed voltages or external impacts. The subject-matter defined by claim 1 is considered as involving an inventive step (Article 33(3) PCT), since none of the documents cited in the search report is considered to lead a person skilled in the art in an obvious manner to foresee a bias circuit in combination with first and second acceleration transducers in order to solve the above mentioned technical problem.

- V.3 Claims 2-8, as well as independent claim 18 (cooler), are referring back to claim 1, and as such also meet the requirements of the PCT with respect to novelty and inventive step.
- V.4 Document D2 discloses a hermetic fluid pump (compressor) having a cylinder, a piston and an electric motor enclosed in a hermetic housing, wherein said housing includes hermetic electrical terminal means, as defined in the preamble of claim 9. Furthermore, the pump of D2 comprises a sensor assembly (sensor 60) associated to the valve mechanism of the cylinder block, wherein said sensor includes a feed terminal (70) being connectable electrically to the terminal means feeing the electric motor ("motor 42 is

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

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connected ... through contacts 70a and 70b of relay coil 70").

The subject-matter of claim 9 differs from the pump of D2 by the presence of a signal terminal being connectable to an external measuring circuit and by a bias circuit associated to an accelerometer. The subject-matter of claim 9 is therefore novel (Article 33(2) PCT).

The technical problem to be solved by the distinguishing technical features is considered to be the same as indicated in above section V.2. The mere feature of a sensor/signal circuit being combined to an external measuring device or circuit may as such be considered to come within the scope of normal practice of a skilled person. However, the combination of distinguishing features (external measuring circuit and bias circuit) does not seem to be rendered obvious any one of the documents as cited in the search report. The subject-matter defined by claim 9 is thus considered as involving an inventive step (Article 33(3) PCT).

V.5 Claims 10 to 17 are referring back to claim 1, and as such also meet the require-ments of the PCT with respect to novelty and inventive step.

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cooling compressors.

Brief Description of the Invention

The objectives of the present invention are achieved by means of a sensor assembly, to measure the movements of a fluid pump, the fluid pump being actuated by an electric motor and the electric motor being connectable to a feed voltage, the sensor comprising an accelerometer that is electrically associated to a bias circuit, the accelerometer configuring first and second acceleration transducers, and comprising a feed terminal and a signal terminal, the feed terminal being electrically connectable to the motor feed voltage, and the signal terminal being electrically connectable to an external measuring circuit.

The objectives are also achieved by means of a fluid pump comprising a cylinder, a piston, a housing comprising a fluid-tight terminal hermetically enclosing the cylinder and the piston, thus forming a hermetic assembly, the piston being actuated by an electric motor, the electric motor being linked to an electric voltage by means of a pair of voltage terminals associated to the hermetic terminal, the fluid pump comprising a sensor assembly associated to the cylinder, the sensor assembly comprising a feed terminal and a signal terminal, the feed terminal being connectable to one of the voltage terminals and the signal terminal being electrically connectable to an external measuring circuit, the sensor assembly comprising a bias circuit associated to the accelerometer, the bias circuit being mounted in an internal portion of the housing.

The objectives of the present invention are further achieved by means of a cooler having a sensor assembly that measures movements of the fluid pump, the fluid pump being actuated by an electric motor and the electric motor being connectable to a feed voltage, the sensor assembly comprising an accelerometer and wherein the accelerometer is electrically associated to a bias circuit, wherein the latter comprises a feed terminal and a signal terminal, the feed terminal being electrically connectable to the feed voltage of the motor, and the signal terminal being electrically connectable to the external measuring circuit.

Brief Description of the Drawings

The present invention will now be described in greater detail with

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connected to the measuring circuit (55).

- 7. A sensor assembly according to claim 6, characterized in that the bias circuit (51) comprises a transistor (51a) operatively associated to the signal terminal (33) and to the feed terminal (34).
- 8. A sensor assembly according to claim 7, characterized in that the external measuring circuit (55) comprises a microprocessor (52), the microprocessor (52) measuring the signal of the sensor assembly (1) by means of the signal terminal (33).
 - 9. A fluid pump (10) comprising:
- a cylinder (58), 10 -
 - a piston (57), and
 - a housing (50) comprising a hermetic terminal (60) and hermetically enclosing the cylinder (58) and the piston (57), forming a hermetic assembly (100),
 - the piston (57) being driven by an electric motor (30), the electric motor (30) being connected to an electric voltage (V) by means of a pair of voltage terminals (61, 62) associated to the hermetic terminal (60),

the fluid pump (10) being characterized by comprising a sensor assembly (1) associated to the cylinder (58), the sensor assembly (1) comprising a feed terminal (34) and a signal terminal (33), the feed terminal (34) being connected to one of the voltage terminals (61, 62) and the signal terminal (33) being electrically connectable to an external measuring circuit (55),

the sensor assembly (1) comprising a bias circuit (51) associated to the accelerometer (2), the blas circuit (51) being mounted in an internal portion (50') of the housing (50).

- 10. A fluid pump according to claim 9, characterized in that the sensor assembly (1) comprises an accelerometer (2) associated to a support means (3), the support means (3) being fixed to the hermetic assembly (100).
- 11. A fluid pump according to claim 10, characterized in that the sensor assembly (1) comprises a base portion (3a), the base portion (3a) being fixedly associable to the hermetic assembly (100).



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- 12. A fluid pump according to claim 11, characterized in that the sensor assembly (1) comprises a weight (2a), connected to a fist insulating element (20') and to a second insulating element (20"), first and second ac-
- celeration transducers (4a, 4b), a feed terminal (34) and a signal terminal

(33) projecting from the first and second acceleration transducers (4a, 4b).

- 13. A fluid pump according to claim 12, characterized ion that the first insulating element (20') is positioned on the surface (3a) of the support of the sensor assembly (1).
- 14. A fluid pump according to claim 13, characterized in that the first and second acceleration transducers (4a, 4b), the second insulating element (20") and the weight (2a) are positioned overlapping the first insulating element (20').
- 15. A fluid pump according to claim 14, characterized in that the bias circuit (51) comprises a transistor (51a) operatively associated to the signal terminal (33) and to the feed terminal (34).
- 16. A fluid pump according to claim 15, characterized in that the external measuring circuit (55) comprises a microprocessor (52), the microprocessor (52) measuring the signal of the sensor assembly (1) by means of the signal terminal (33).
- 17. A fluid pump according to claim 16, characterized in that the housing (50) comprises a hermetic terminal (60) for passage of the feed terminal (34) and signal terminal (33).
- 18. A cooler characterized by comprising a sensor assembly (1), as defined in claims 1 to 9.



